**SOLID® BLOCKBOARD**

**SOLID Double Veneer 5 Layers**

- Deck: Rotary cut veneer
- Core: Spruce or poplar staves
- Underdeck: Poplar or beech
- Glue: IF 20; AW 100 available on request
- Emission class: E1; E0 on request
- Format: 1870 × 3130 / 3720 mm
- Thickness: 18 / 20 / 25 / 30 mm
- Other thicknesses available on request
- Max. press format: 2200 × 6300 mm
- Moisture content: 8 – 12%
- Tolerance in thickness: + 0,2 mm – 0,6 mm
- Tolerance in length: ± 2 mm/m
- Tolerance in width: ± 5 mm/m
- Squareness tolerance: 1 mm/m

<table>
<thead>
<tr>
<th>Thickness in mm</th>
<th>E-Modul (N/mm²) (length)</th>
<th>E-Modul (N/mm²) (width)</th>
<th>Bending strength (N/mm²) (length)</th>
<th>Bending strength (N/mm²) (width)</th>
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</thead>
<tbody>
<tr>
<td>20</td>
<td>3693</td>
<td>6223</td>
<td>34</td>
<td>44</td>
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**Multiple applications**

HS Baco Panels offers the most suitable blockboard for each application.

A wide range of surface and cores ensure various alternatives. Additionally we develop solutions together with our customers, according to their individual requirements.

**Significant advantages**

- High stability and moisture resistance
- High bending strength
- Light weight
- High screw extraction resistance
- Easy processing

**High quality**

High quality raw material and longtime experience of our team are the basis for the outstanding quality of our blockboards.

Continuous quality controls ensure stable standards.

All wood that is processed by HS Baco Panels comes from PEFC™ controlled sources.

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