SOLID® BLOCKBOARD
SOLID HDF 3 Layers

Deck
Core
Glue
Emission class
Format
Thickness
Max. press format
Moisture content
Screwing test
Thickness tolerance
Tolerance in length and width
Squareness tolerance

HDF
spruce or poplar staves
IF 20; AW 100 available on request
E1; E0 on request
3720 x 1870 mm
15/16/18/19/22/25/29/30/38 mm
6300 x 2200 mm
8 – 12%
1334 N (tested: 19 mm blockboard)
+ 0,2 mm – 0,6 mm
± 2 mm/m
1 mm/m

<table>
<thead>
<tr>
<th>Thickness in mm</th>
<th>E-Modul (N/mm²) (length)</th>
<th>E-Modul (N/mm²) (width)</th>
<th>Bending strength (N/mm²) (length)</th>
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<td>16</td>
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Multiple applications
HS Baco Panels offers the most suitable blockboard for each application.

A wide range of surface and cores ensure various alternatives. Additionally we develop solutions together with our customers, according to their individual requirements.

Significant advantages
- High stability and moisture resistance
- High bending strength
- Light weight
- High screw extraction resistance
- Easy processing

High quality
High quality raw material and longtime experience of our team are the basis for the outstanding quality of our blockboards.

Continuous quality controls ensure stable standards.

All wood that is processed by HS Baco Panels comes from PEFC™ controlled sources.

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