SOLID® BLOCKBOARD
SOLID Laminboard Core 3 Layers

- Deck: rotary cut veneer, HDF or chipboard
- Core: 3-5 mm strips of spruce or light wood
- Veneer types: fromager, poplar, beech
- Glue: IF 20; AW 100 available on request
- Emission class: E1; E0 on request
- Format: 2070 x 2600/5200 mm; 1250 x 2500 mm
- Thickness: 16/18/19/22/25/28/38 mm
- Max. press format: 2200 x 6300 mm
- Other thicknesses are available on request
- Moisture content: 8 – 12%
- Thickness tolerance: ± 0.2 mm – 0.6 mm
- Tolerance in length and width: ± 2 mm/m
- Squareness tolerance: 1 mm/m

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<tr>
<th>Thickness in mm</th>
<th>E-Modul (N/mm²) (length)</th>
<th>E-Modul (N/mm²) (width)</th>
<th>Bending strength (N/mm²) (length)</th>
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Multiple applications
HS Baco Panels offers the most suitable blockboard for each application.

A wide range of surface and cores ensure various alternatives. Additionally we develop solutions together with our customers, according to their individual requirements.

Significant advantages
- High stability and moisture resistance
- High bending strength
- Light weight
- High screw extraction resistance
- Easy processing

High quality
High quality raw material and longtime experience of our team are the basis for the outstanding quality of our blockboards.

Continuous quality controls ensure stable standards.

All wood that is processed by HS Baco Panels comes from PEFC™ controlled sources.