



**HS TIMBER
GROUP**

Perfection in Timber.

Products



**Tradition meets
innovation – that's
how we work.**

Vasile Dan Ciortan
Rădăuți



Perfection. The principle behind everything we do.

Perfection in Timber

We select our raw materials in accordance with the strictest criteria, develop solutions for the most demanding customers and manufacture our products with the greatest precision. Our wood products are often out of sight, hidden away inside the core of a structure. Yet they can be found all over the world.

Our goal is perfection – in everything we do.

Perfection in the production chain

We only select logs from sustainable forestry which are processed using state-of-the-art technology. Each piece of wood is inspected individually to determine its precise properties. Each year, we sort up to 60 million boards at each of our sawmills. We utilise 100 % of the raw materials. All by-products are processed or used to generate renewable energy.

Perfection in processing

Highly automated, cutting-edge production facilities ensure that we work within the most precise production tolerances. Continuous checks at all plants safeguard the highest level of quality.

Perfection in products

In addition to high-quality sawn coniferous timber, we also manufacture products with high value added at our processing facilities: our glue laminated construction timber is largely exported to Japan for use in residential buildings. Our blockboards are used, for example, as a flexible and extremely stable material in high-quality furniture construction. We produce shuttering panels for precast concrete construction. DIY enthusiasts will find our tongue and groove boards and edge-glued boards in home improvement stores. Pellets and briquettes, made from our sawdust and shavings are a high-quality, eco-friendly source of energy.

Perfection in customer service

Our aim is clear: to fulfil customer expectations. As a team, it is our job to do so – right down to the very last detail. Our sales team appreciates challenging requests as they give us the opportunity to work with our customers on new ideas and innovations.

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Sawn Timber



Sawn Timber

Wood species

spruce/fir and pine

Dimensions

thickness 18 – 105 mm

width 30 – 300 mm

length 2000 – 5000 mm

Processing

rough, anti-stain protection

fresh or kiln dried

Certification

CE SR EN 14341: 2013, 1870-CPR-1069/1



Laths

Wood species

spruce/fir and pine

Dimensions

thickness 18 – 100 mm

width 18 – 100 mm

length 2000, 3000, 4000 and 5000 mm

Processing

rough, anti-stain protection

fresh or kiln dried

Packaging

mini bundled



Packaging Timber

Wood species

spruce/fir and pine

Dimensions

thickness 12 – 22 mm

width 60 – 150 mm

length 800 – 5000 mm

Cut to size

on request

eg. 800, 1000 or 1200 mm

Processing

rough, anti-stain protection

fresh or kiln dried

Certification

heat treated according to IPPC-Standard



Pallet Decks

Wood species

spruce/fir and pine

Dimensions

on request

Processing

rough and kiln dried

Certification

heat treated according to IPPC-Standard



Planed Timber



Planed Timber

Wood species

spruce/fir and pine

Dimensions

thickness 17–45 mm

width 80–200 mm

length 2000–5000 mm

Processing

planed, square edged, chamfered
kiln dried



Construction Timber

Wood species

spruce/fir and pine

Dimensions

thickness 18–105 mm

width 30–300 mm

length 2000–5000 mm

Processing

planed, square edged, chamfered, eased edge
kiln dried

Certification

CE, JAS, WCLIB





Glued Timber



Fj door stiles

Wood species	spruce/fir and pine
Dimensions	thickness 17–45 mm width 37–200 mm length up to 6000 mm
Processing	planed, square edged, chamfered, eased edge KD 10%



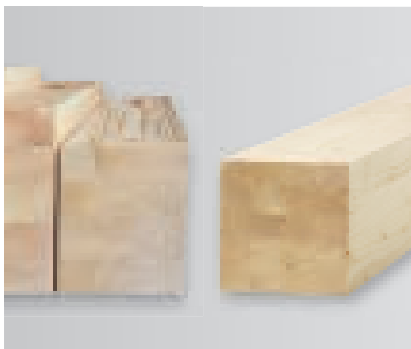
Finger jointed Timber

Wood species	spruce/fir and pine
Dimensions	thickness 17–85 mm width 37–200 mm length up to 6000 mm
Glue	PVAc
Finger jointed	surface or edge
Processing	rough or planed KD 8–10%
Packaging	customized



Edge glued Timber

Wood species	spruce/fir and pine
Dimensions	thickness 27 / 30 / 45 mm width 105 and 120 mm length 2650–3985 mm
Glue	EPI / MF / MUF glue
Processing	planed KD 8–12%



Beam & Post

Wood species	spruce/fir and pine
Dimensions	105 × 105 mm, 120 × 120 mm length 2650–3985 mm 105 / 120 × 105 / 120 / 150 / 180 / 210 / 240 / 270 / 300 mm length 2750 / 2985 / 3650 / 3985 mm
Glue	EPI / MF / MUF glue
Processing	planed KD 12%
Certification	JAS



Profiled Timber



Softline profiles

Wood species	spruce/fir and pine
Dimensions	thickness 12,5 / 14 / 19 mm width 96 / 116 / 121 mm main length 3000 and 4000 mm retrims 2000 and 2500 mm
Moisture	16% (+/- 2%)
Packaging	mini bundled, shrink wrapped
Quality	AB
Certification	CE SR EN 14341: 2013, 1870-CPR-1069/1



Garden house profile

Wood species	spruce/fir and pine
Dimensions	thickness 28 mm width 116 / 145 mm main length 3000 and 4000 mm retrims 2000 and 2500 mm
Moisture	16% (+/- 2%)
Packaging	mini bundled, shrink wrapped
Quality	AB
Certification	CE SR EN 14341: 2013, 1870-CPR-1069/1



Tongue and Groove

Wood species	spruce/fir and pine
Dimensions	thickness 19 mm width 145 mm main length 3000 and 4000 mm retrims 2000 and 2500 mm
Moisture	16% (+/- 2%)
Packaging	mini bundled, shrink wrapped
Quality	AB
Certification	CE SR EN 14341: 2013, 1870-CPR-1069/1



Flooring

Wood species	spruce/fir and pine
Dimensions	thickness 19 / 21 mm width 145 mm main length 3000 and 4000 mm retrims 2000 and 2500 mm
Moisture	12% (+/- 2%)
Packaging	mini bundled, shrink wrapped
Quality	AB
Certification	CE SR EN 14341: 2013, 1870-CPR-1069/1



Pellets, Briquettes

Pellets



Pellets

Wood species	untreated softwood
Quality	EN_plus A1 ISO 17225-2 (RO 002)
Caloric value	4,8 kWh/kg
Diameter	6 +/- 1 mm
Water content	≤ 10,0%
Ash content	≤ 0,5% (at 550°C)
Packaging	loose, Big Bags (approx. 1.100 kg), 15 kg bags

Briquettes



Briquettes

Wood species	untreated softwood
Quality	according to ÖNORM EN ISO 17225-3
Caloric value	> 4,7 kWh/kg
Diameter	90–100 mm
Length	≤ 400 mm
Density	≥ 1,0 kg/dm ³
Water content	≤ 12,0%
Ash content	≤ 0,7 %
Packaging	5 pcs. shrink wrapped (10 kg)



Blockboards

3-Layer



SOLID Veneer 3 Layers

Deck	fromager, poplar or beech
Core	spruce, poplar or albasia staves
Glue	IF 20; AW 100 available on request
Emission class	E1; E0 on request
Format	1870 × 3130 / 3720 mm 2070 × 2800 / 4100 / 5200 mm 1250 × 2500 mm 1220 × 2440 mm
Thickness	13 / 16 / 18 / 19 / 22 / 25 / 28 / 38 mm Other thicknesses are available on request
Max. press format	2200 × 6300 mm



B1 Fire Protection Class

SOLID HDF 3 Layers

Deck	HDF
Core	spruce or poplar staves
Glue	IF 20; AW 100 available on request
Emission class	E1; E0 on request
Format	3720 × 1870 mm 5200 / 2800 × 2070 mm 2500 × 1250 mm 2440 × 1220 mm
Thickness	15 / 16 / 18 / 19 / 22 / 25 / 29 / 30 / 38 mm Other thicknesses are available on request
Max. press format	6300 × 2200 mm



SOLID Chipboard 3 Layers

Deck	chipboard
Core	spruce or poplar staves
Glue	IF 20; AW 100 available on request
Emission class	E1; E0 on request
Format	5200 / 2600 × 2070 mm
Thickness	16 / 18 / 19 / 22 / 25 / 38 mm Other thicknesses are available on request
Max. press format	6300 × 2200 mm

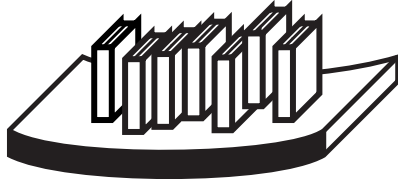


SOLID Laminboard Core 3 Layers

Deck	rotary cut veneer, HDF or chipboard
Core	3–5 mm strips of spruce or light wood
Veneer types	fromager, poplar, beech
Glue	IF 20; AW 100 available on request
Emission class	E1; E0 on request
Format	2070 × 2600 / 5200 mm 1250 × 2500 mm
Thickness	16 / 18 / 19 / 22 / 25 / 28 / 38 mm Other thicknesses are available on request
Max. press format	2200 × 6300 mm

Other formats on request.

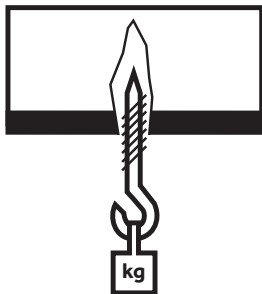
Blockboards: Proven SOLID quality



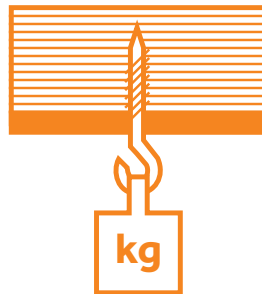
High stability and bending strength



Light weight



High screw extraction resistance



Blockboards

Specials



SOLID Light 3 Layers

Deck	rotary cut veneer, HDF or chipboard
Core	fuma or albasia staves
Veneer types	fromager, poplar or beech
Glue	IF 20
Emission class	E1; E0 on request
Format	2070 × 2600 / 2800 / 5200 mm
Thickness	13 / 16 / 19 / 22 / 25 / 38 / 50 mm
	Other thicknesses are available on request
Max. press format	2200 × 6300 mm



SOLID Melamine 3 Layers

Deck	4 mm chipboard or HDF melamine covered
Core	spruce or poplar staves
Surface	on request
Glue	IF 20; AW 100 available on request
Emission class	E1; E0 on request
Format	5600 / 5200 / 2800 / 2600 × 2070 mm
Thickness	16 / 19 / 20 / 22 / 25 / 30 mm
	Other thicknesses are available on request
Max. press format	5600 × 2070 mm



SOLID Prime 3 Layers

Deck	rotary cut veneer, HDF or chipboard
Core	spruce or poplar staves Available in light core
Surface	White paper impregnated with aminoplast resins
Glue	IF 20
Emission class	E1; E0 on request
Format	2070 × 2600 / 5200 mm
Thickness	13 / 16 / 19 / 22 / 25 / 38 mm
	Other thicknesses are available on request
Max. press format	2070 × 5400 mm



SOLID Decorative 5 Layers

Deck	sliced cut decorative veneer beech, oak, maple, poplar, cherry, ash, alder, lime, birch, aniegre Other species available on request
Core	spruce or poplar staves
Underdeck	Rotary cut veneer or HDF
Glue	IF 20
Emission class	E1; E0 on request
Format	3100 × 1850 mm, 2600 × 2050 mm 2500 × 1250 mm
Thickness	16 / 19 / 22 mm
	Other thicknesses are available on request
Max. press format	3100 × 2050 mm

Other formats on request.



Blockboards

5-Layer



SOLID Double Core 5 Layers

Deck	fromager, poplar or beech rotary cut veneer
Core	spruce or poplar staves Available in light core
Glue	IF 20; AW 100 available on request
Emission class	E1; E0 on request
Format	1870 × 2200 / 2250mm 1250 × 2200 / 2500mm
Thickness	34 / 38 / 39 / 41 / 42 / 44 / 50 mm Other thicknesses are available on request
Max. press format	2200 × 6300mm



B1 Fire Protection Class

SOLID HDF Double Core 5 Layers

Deck	HDF or chipboard
Core	spruce or poplar staves Available in light core
Glue	IF 20; AW 100 available on request
Emission class	E1; E0 on request
Format	2200 / 2500 × 1250mm
Thickness	38 / 39 / 41 / 42 / 44 / 50 mm Other thicknesses are available on request
Max. press format	6300 × 2200 mm



B1 Fire Protection Class

SOLID HDF Triple Core 5 Layer

Deck	HDF or chipboard
Core	spruce or poplar staves Available in light core
Glue	IF 20; AW 100 available on request
Emission class	E1; E0 on request
Format	3050 × 1250mm 2600 × 2070 / 1850mm 5200 × 2070 / 1850mm 3660 × 2200 mm
Thickness	34 / 39 / 42 / 44 / 50 mm Other thicknesses are available on request
Max. press format	6300 × 2200 mm



SOLID Double Veneer 5 Layers

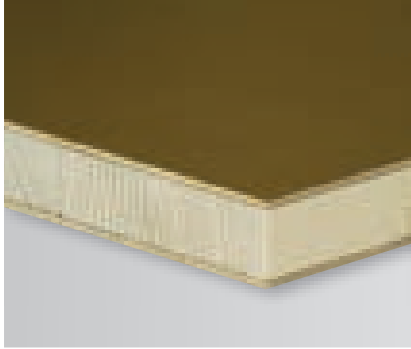
Deck	rotary cut veneer poplar
Core	spruce or poplar staves
Underdeck	poplar or fromager
Glue	IF 20; AW 100 available on request
Emission class	E1; E0 on request
Format	1870 × 3130 / 3720mm
Thickness	18 / 20 / 25 / 30 mm Other thicknesses are available on request
Max. press format	2200 × 6300mm

Other formats on request.



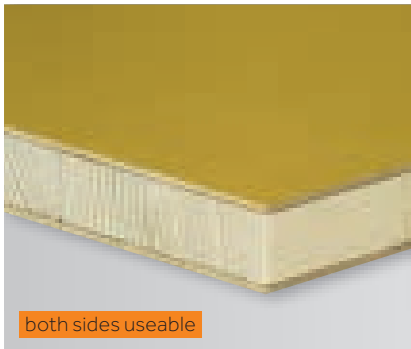
Big size Shuttering panels

Blockboard Core



Form XL 3 – S STAB 180 3-Layer

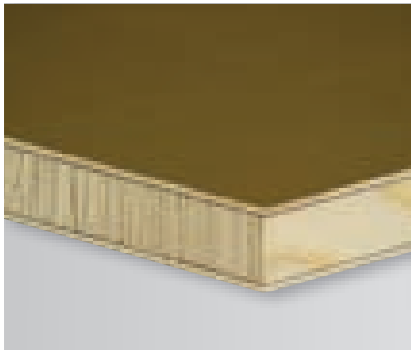
Format/size	2000 × 5400 × 21 mm
Glue approval	AW-DIN 68705
Edge	rectangular cut, sealed edges
Coating	concrete pour side 180 g/m ² , coating rear side 120 g/m ²
Approximate pours	15
Weight	10.5 kg/m ²
Modulus of elasticity *	lengthways 5.660 N/mm ² , crossways 6.640 N/mm ²
Bending Strength *	lengthways 30 N/mm ² , crossways 35 N/mm ²
Pieces per pallet	25



Form XL 3 – S STAB 450 3-Layer

Format/size	2000 × 5400 × 21 mm
Glue approval	AW-DIN 68705
Edge	rectangular cut, sealed edges
Coating	concrete pour side 450 g/m ² , coating rear side 450 g/m ²
Approximate pours	25
Weight	11 kg/m ²
Modulus of elasticity *	lengthways 5.660 N/mm ² , crossways 6.640 N/mm ²
Bending Strength *	lengthways 30 N/mm ² , crossways 35 N/mm ²
Pieces per pallet	25

Laminboard Core



Form XL 3 – S STAE 450 3-Layer

Format/size	2000 × 5400 × 21 mm
Glue approval	AW-DIN 68705
Edge	rectangular cut, sealed edges
Coating	concrete pour side 450 g/m ² , coating rear side 180 g/m ²
Approximate pours	30
Weight	11 kg/m ²
Modulus of elasticity *	lengthways 5.000 N/mm ² , crossways 7.700 N/mm ²
Bending Strength *	lengthways 32 N/mm ² , crossways 41 N/mm ²
Pieces per pallet	24



Form XL 3 – S STAE 450 5-Layer

Format/size	2000 × 5400 × 21 mm / 27 mm
Glue approval	AW-DIN 68705
Edge	rectangular cut, sealed edges
Coating	concrete pour side 450 g/m ² , coating rear side 450 g/m ²
Approximate pours	40
Weight	11 – 13,5 kg/m ²
Modulus of elasticity *	lengthways 4.220 N/mm ² , crossways 7.400 N/mm ²
Bending Strength *	lengthways 45 N/mm ² , crossways 36 N/mm ²
Pieces per pallet	24

* Indicated figures are standard values.



Edge glued panels



DIY edge glued panels

Wood species	spruce or pine
Glue	D3 according to DIN EN 204
Dimensions	thickness 18 / 27 mm width 200 / 250 / 300 / 400 / 500 / 600 / 800 and 1000 mm length 800 / 1000 / 1200 / 1500 / 2000 / 2500 and 3000 mm
Surface	sanded (120 grid)
Moisture	10% +/- 2%
Lamella width	40–60 mm
Packaging	single shrink wrapped label customized on request



Table tops

Wood species	spruce or pine
Glue	D3 according to DIN EN 204
Diameter	300 up to 1000 mm
Thickness	27 mm
Surface	sanded (120 grid)
Moisture	10% +/- 2%
Lamella width	40–60 mm
Packaging	single shrink wrapped label customized on request



Big size panels

Wood species	spruce or pine
Glue	D3 according to DIN EN 204
Dimensions	1220 x 2000 / 2500 / 3000 / 4000 / 5000 mm
Thickness	18 / 27 mm
Surface	sanded (120 grid)
Moisture	10% +/- 2%
Lamella width	40–60 mm
Packaging	Single shrink wrapped on request



Cheeseboards

In accordance with Regulation (EC) No 1935/2004	
Wood species	spruce or pine
Glue	1K D4 – food safe glue according to DIN EN 204/205 According to Watt 91 by EN 14257
Dimensions	thickness 27 / 30 mm width and length on request
Surface	closed – repairing allowed sanded (120 grid)
Edges	eased edge, chamfered
Moisture	10% +/- 2%
Lamella width	40–50 mm
Quality	Premium – A

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