

# GENERAL TIMBER PURCHASE CONDITIONS – HS TIMBER GROUP



	Cutting size (mm)	KD size (mm)	Length (m)	Species	Delivery place	Quality description
GLULAM	27 x 117	25 x 112	2.7/2.9/3/3.7/4.0	Spruce/Pine	HS Radauti	<b>Quality O/III: main cut from good quality logs</b> <b>KD: 12% (+/-2%)</b> <b>Quality description:</b> sharp edged, cut from core, double width cut is not allowed, generally healthy knots isolated black knots till 30 mm allowed, without colorations, without insects, without fibre deviation, only isolated resin pockets. Drying cracks are not allowed.
	30 x 133	28 x 127	2.7/2.9/3/3.7/4.0	Spruce		
	32 x 117	30 x 112	2.85/3/3.7/4.0	Pine		
	36 x 117/133	34 x 112/127	2.85/3/3.7/4.0	Pine		
BLOCKBOARDS	27-53 x 95-370	25-50 x 90-350	1.0 – 6.0	Spruce/Pine/Fir	HS Baco	<b>Quality IV/V</b> <b>KD: 10% (+/-2%)</b> <b>Quality description:</b> Rejected quality. It is accepted blue stain and other healthy coloration. <b>Not allowed:</b> mold, brown mouldy coloration (soft), choked wood, compression wood, clogged bark, wane more than 20% from the width, longitudinal cracks not allowed.
	47-53 x 105/130/148/165	45-50 x 102/124/141/160	1.0 – 6.0	Pine/Spruce/Fir		
EG PANELS	47/53 x 100/118/133	45/50 x 96/112/127	2.5/3.0/5.0	Spruce	HS Baco	<b>Quality O/III: mix cut from good quality logs</b> <b>KD: 10% (+/-2%)</b> <b>Quality description:</b> sharp edged, generally healthy knots and isolated black knots with diameter till maximum 50 mm allowed, without coloration, without insects, without fibre deviation, isolated resin pockets 5x50 mm/ml. Straight end-cracks allowed max. 50 mm.
	47/53 x 96/118/141	45/50 x 91/112/134	2.5/3.0/5.0	Pine		
PROFILES	48 x 102	46 x 98	2.5/3.0/3.5/4.0	Spruce	HS Radauti HS Reci	<b>Quality O/III: main cut from good quality logs</b> <b>KD: 16% (+/-2%)</b> <b>Quality description:</b> sharp edged, generally healthy knots and isolated black knots with diameter till maximum 30 mm allowed, without coloration, without insects, without fiber deviation, isolated resin pockets 5x50 mm/ml, compression wood not allowed. Straight end-cracks allowed max. 50mm. Fir is allowed up to 15%.
	50 x 103	48 x 100	3.0/4.0	Spruce		
FURTHER PROCESSING	74 x 156/236	71 x 151/227	3.0/4.0	Spruce	HS Radauti	<b>Quality O/IV: mix cut from all quality logs</b> <b>KD: 16% (+/-2%)</b> <b>Quality description:</b> sharp edged, generally healthy knots, healthy coloration is allowed not more than 50% from the surface, worm holes not allowed, end cracks allowed not more than 100% from the width, resin pockets are allowed, compression wood is allowed. Double and triple cutting allowed. Fir is allowed up to 15%
	108 x 108	105 x 105	4.0	Spruce	HS Radauti	<b>Quality O/IV: mix cut from all quality logs</b> <b>KD: 16% (+/-2%)</b> <b>Quality description:</b> FOHC (free of heart center cut), sharp edged, generally healthy knots and isolated black knots with diameter till maximum 30 mm allowed, without coloration, without insects, without fibre deviation, isolated resin pockets 5x50 mm/ml. Straight end-cracks allowed max. 50mm. Fir is not allowed.
	117 x 117/238	110 x 110/228	2.8/3.0/3.7/4.0	Spruce		

Tolerance: **thickness/width -0/+2mm**  
 Overlength: **minimum 50 mm**  
 All the sizes can be also delivered fresh  
 Updated: 28.05.2024