

# GENERAL TIMBER PURCHASE CONDITIONS – HS TIMBER GROUP



|                    | Cutting size (mm)       | KD size (mm)            | Length (m)        | Species         | Delivery place                | Quality description   |
|--------------------|-------------------------|-------------------------|-------------------|-----------------|-------------------------------|---|
| GLULAM             | 27 x 117                | 25 x 112                | 2.7/2.9/3/3.7/4.0 | Spruce/Pine     | HS Timber Productions Radauti | <b>Quality O/III: main cut from good quality logs</b><br><b>KD: 12% (+/-2%)</b><br><b>Quality description:</b> sharp edged, cut from core, double width cut is not allowed, generally healthy knots isolated black knots till 30 mm allowed, without colorations, without insects, without fibre deviation, only isolated resin pockets. Drying cracks are not allowed.   |
|                    | 30 x 133                | 28 x 127                | 2.7/2.9/3/3.7/4.0 | Spruce          |                               |   |
|                    | 32 x 117                | 30 x 112                | 2.85/3/3.7/4.0    | Pine            |                               |   |
|                    | 36 x 117/133            | 34 x 112/127            | 2.85/3/3.7/4.0    | Pine            |                               |   |
| BLOCKBOARDS        | 27-53 x 95-370          | 25-50 x 90-350          | 1.0 – 6.0         | Spruce/Pine/Fir | HS Baco Panels                | <b>Quality IV/V</b><br><b>KD: 10% (+/-2%)</b><br><b>Quality description:</b> Rejected quality. It is accepted blue stain and other healthy coloration.<br><b>Not allowed:</b> mold, brown mouldy coloration (soft), compression wood, bark pocket, wane more than 20% from the width, longitudinal cracks not allowed.  |
|                    | 47-53 x 105/130/148/165 | 45-50 x 102/124/141/160 | 1.0 – 6.0         | Pine/Spruce/Fir |                               |   |
| EG PANELS          | 47/53 x 100/118/133     | 45/50 x 96/112/127      | 2.5/3.0/5.0       | Spruce          | HS Baco Panels                | <b>Quality O/III: mix cut from good quality logs</b><br><b>KD: 10% (+/-2%)</b><br><b>Quality description:</b> sharp edged, generally healthy knots and isolated black knots with diameter till maximum 30 mm allowed, without coloration, without insects, extreme fibre deviation is not allowed, isolated resin pockets allowed 5x50 mm/ml. Straight end-cracks allowed max. 50 mm.   |
|                    | 47/53 x 96/118/141      | 45/50 x 91/112/134      | 2.5/3.0/5.0       | Pine            |                               |   |
| PROFILES           | 48 x 102                | 46 x 98                 | 2.5/3.0/3.5/4.0   | Spruce          | HS Timber Productions Radauti | <b>Quality O/III: main cut from good quality logs</b><br><b>KD: 16% (+/-2%)</b><br><b>Quality description:</b> sharp edged, generally healthy knots and isolated black knots with diameter till maximum 30 mm allowed, without coloration, without insects, extreme fiber deviation is not allowed, isolated resin pockets allowed 5x50 mm/ml, compression wood not allowed. Straight end-cracks allowed max. 50mm. Fir is allowed up to 15%. |
|                    | 50 x 103                | 48 x 100                | 3.0/4.0           | Spruce          | HS Timber Productions Reci    |   |
| FURTHER PROCESSING | 74 x 156/236            | 71 x 151/227            | 3.0/4.0           | Spruce          | HS Timber Productions Radauti | <b>Quality O/IV: mix cut from all quality logs</b><br><b>KD: 16% (+/-2%)</b><br><b>Quality description:</b> sharp edged, generally healthy knots, healthy coloration is allowed not more than 50% from the surface, worm holes not allowed, end cracks allowed not more than 100% from the width, resin pockets are allowed, compression wood is allowed. Double and triple cutting allowed. Fir is allowed up to 15%.                        |
|                    | 108 x 108               | 105 x 105               | 4.0               | Spruce          | HS Timber Productions Radauti | <b>Quality O/IV: mix cut from all quality logs</b><br><b>KD: 16% (+/-2%)</b><br><b>Quality description:</b> FOHC (free of heart center cut), sharp edged, generally healthy knots and isolated black knots with diameter up to 30 mm allowed, without coloration, without insects, extreme fibre deviation is not allowed, isolated resin pockets 5x50 mm/ml. Straight end-cracks allowed max. 50 mm. Fir is allowed up to 15%.               |
|                    | 117 x 117/238           | 110 x 110/228           | 2.8/3.0/3.7/4.0   | Spruce          |                               |   |

Tolerance: thickness/width -0/+2mm

Overlength: minimum 50 mm

Updated: 28.05.2024